



NOTE: ALIGN HOLE IN BEARING WITH SET SCREW IN PULLEY WHILE PRESSING IN BEARING. ALIGNMENT IS OK IF AT LEAST HALF THE BEARING HOLE IS VISIBLE.



PBL BELT TENSIONER ASSEMBLY

QubicaAMF XLi PINSPOTTER

ITEM	QTY	PART #	DESCRIPTION	ITEM	QTY	PART #	DESCRIPTION
1	1	000-029-605	PIVOT SHAFT				
2	6	900-110-081	SLEEVE BEARING, .628 X .878 X .5				
3	2	see 3A	HANGER ARM				
3A	2	000-029-659	HANGER ARM ASSY (includes items 2 & 3)				
4	4	919-005-600	RETAINING RING				
5	1	070-011-147	V-BELT, PADDLE DRIVE, LOWER				
6	1	919-005-500	RETAINING RING				
7	1	000-027-264	SPACER				
8	2	900-208-120	BEARING				
9	1	070-011-131	PULLEY WELDMENT				
10	1	090-002-016	SPRING EXTENSION				
11	1	000-026-031	SPRING				
12	1	090-002-014	SHAFT				
13	1	919-005-900	RETAINING RING				
14	1	000-029-606	PIVOT SHAFT, SHORT				